

ENGINE ACCESSORIES

MOUNT DEVICES

Overview	02-4
Structural diagram	02-4
Engine mount (GW4C20 vehicle model).....	02-4
Engine mount (GW4C20A vehicle model)	02-5
Engine mount (GW4D20T vehicle model)	02-6
Repair procedure	02-7
Left Engine Mount Assembly	02-7
Right engine mount assembly (GW4C20 vehicle model).....	02-8
Right engine mount assembly (GW4C20A vehicle model).....	02-9
Right engine mount assembly (GW4D20T vehicle model).....	02-11
Transmission Mount Assembly (GW4C20 vehicle model).....	02-12
Transmission suspension assembly (GW4C20A/GW4D20T vehicle model)	02-13

FUEL SYSTEM

Overview	02-15
Structural diagram	02-15
Fuel Tank and Fuel Pump (GW4C20/GW4C20A vehicle model).....	02-15
Fuel Tank and Fuel Pump (GW4D20T vehicle model).....	02-16
Fuel pipeline and fuel evaporative emission control sys- tem(GW4C20/GW4C20A vehicle model).....	02-17
Fuel pipeline(GW4D20T vehicle model)	02-18
Accelerator control mechanism.....	02-19
Repair procedure	02-20
Fuel tank assembly	02-20
Fuel filter assembly (GW4C20/GW4C20A vehicle model).....	02-23
Coarse fuel filter assembly (GW4D20T vehicle model).....	02-24

Thin fuel filter assembly (GW4D20T vehicle model).....	02-26
Fuel pump with bracket assembly.....	02-28
Accelerator pedal assembly.....	02-30

INTAKE SYSTEM

Structural diagram	02-31
Air Filter(GW4C20 vehicle model)	02-31
Air filter (GW4C20A vehicle model)	02-32
Air filter (GW4D20T vehicle model)	02-33
Intercooler(GW4C20 vehicle model).....	02-34
Intercooler(GW4C20A model).....	02-35
Intercooler (GW4D20T model).....	02-36
Repair procedure	02-37
Air filter assembly(GW4C20 vehicle model)	02-37
Removal.....	02-37
Air filter assembly (GW4C20A/GW4D20T vehicle model)	02-38
Air filter element assembly.....	02-39
Air mass flow meter (GW4C20A/GW4D20T vehicle model)	02-40
Intercooler assembly.....	02-41
Pressurization pressure sensor (GW4C20 vehicle model).....	02-44
Air intake temperature and pressure sensor (GW4C20A vehicle model).....	02-45

EXHAUST SYSTEM

Structural diagram	02-46
Muffler and catalytic converter (GW4C20 vehicle model).....	02-46
Muffler and catalytic converter (GW4C20A vehicle model).....	02-47
Muffler and catalytic converter (GW4D20T vehicle model).....	02-48
Specified torque	02-49
Repair procedure	02-51
Silencer	02-51

Three-way catalytic converter assembly (GW4C20 vehicle model).....	02-54
Three-way catalytic converter assembly (GW4C20A vehicle model).....	02-56
Catalytic converter assembly (GW4D20T vehicle model).....	02-58

COOLING SYSTEM

Overview	02-61
Structural diagram	02-61
Radiator and fan(GW4C20 vehicle model)	02-61
Radiator and fan(GW4C20A vehicle model)	02-62
Radiator and fan(GW4D20T vehicle model)	02-63
Specified torque	02-64
Troubleshooting and detection	02-65
On-board inspection.....	02-65
Troubleshooting	02-66
Repair procedure	02-68
Engine Coolant	02-68
Radiator fan assembly	02-70
Radiator assembly	02-72
Overflow tank assembly.....	02-75

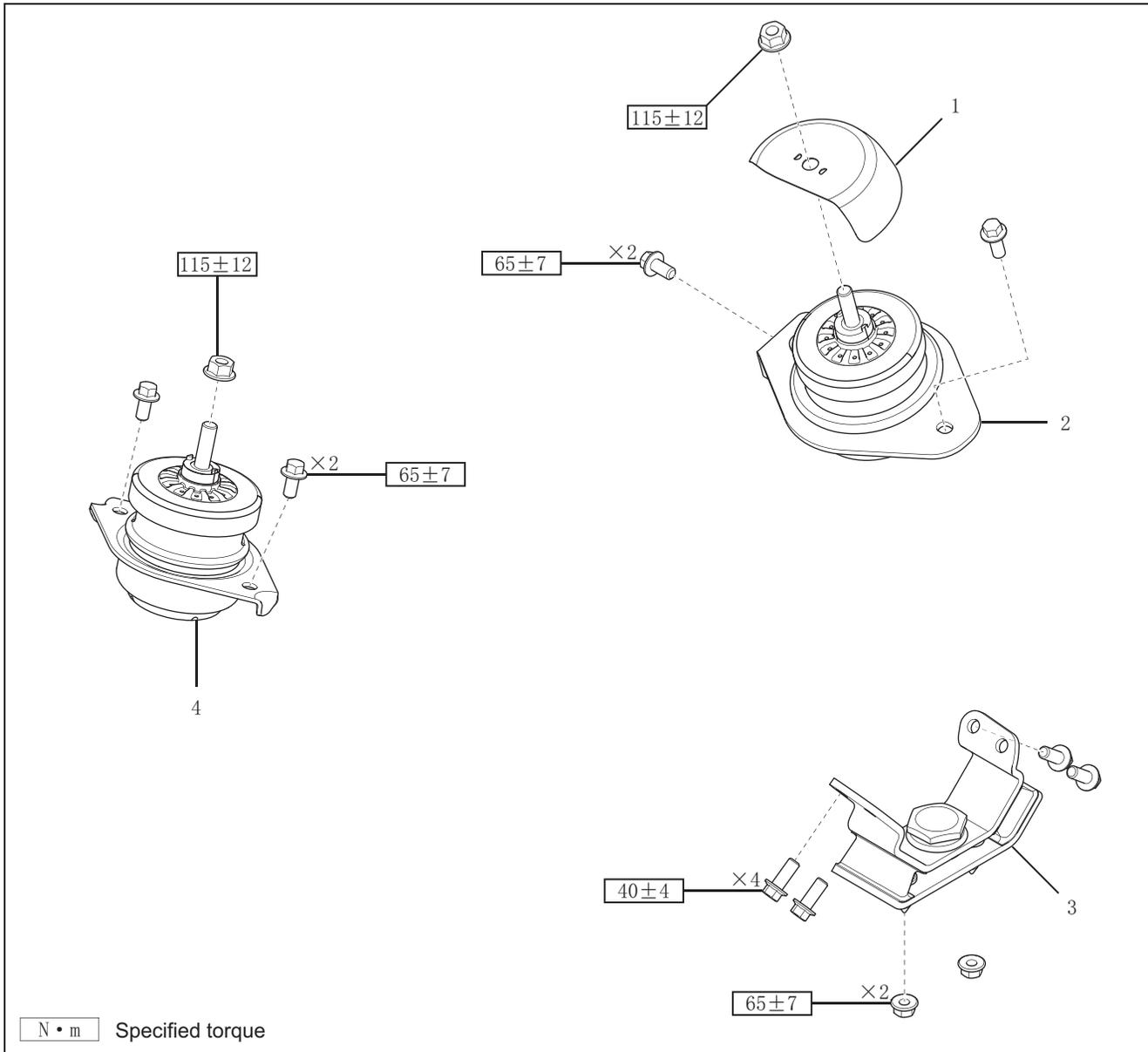
MOUNT DEVICES

OVERVIEW

The power assembly is mounted on the frame, supported by the triple-point type mount. The left and right mounts are hydraulic mounts while the rear mount is a rubber mount.

STRUCTURAL DIAGRAM

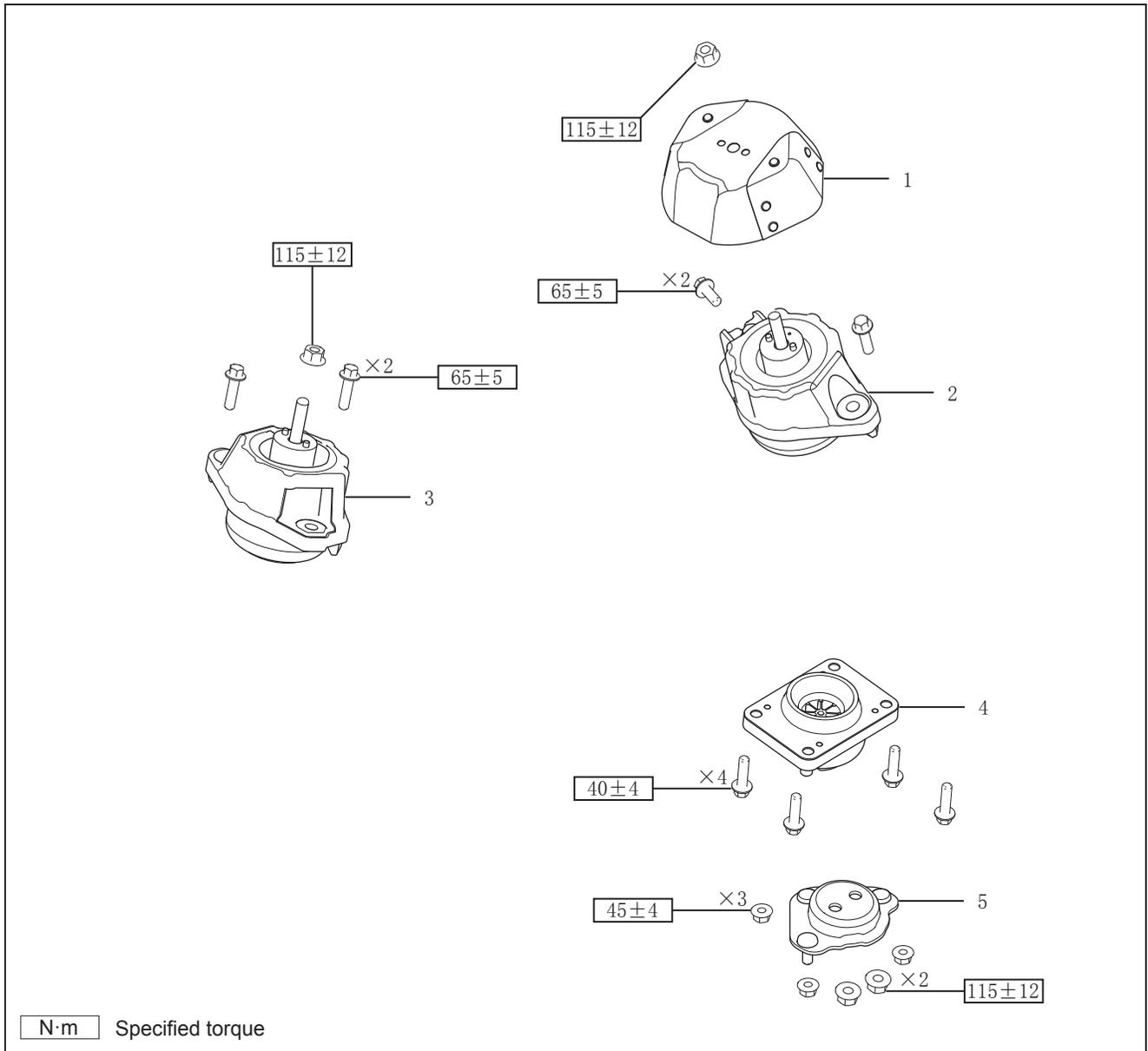
ENGINE MOUNT (GW4C20 VEHICLE MODEL)



1. Right Engine Mount Thermal shroud
2. Right Engine Mount Assembly
3. Transmission Mount Assembly

4. Left Engine Mount Assembly

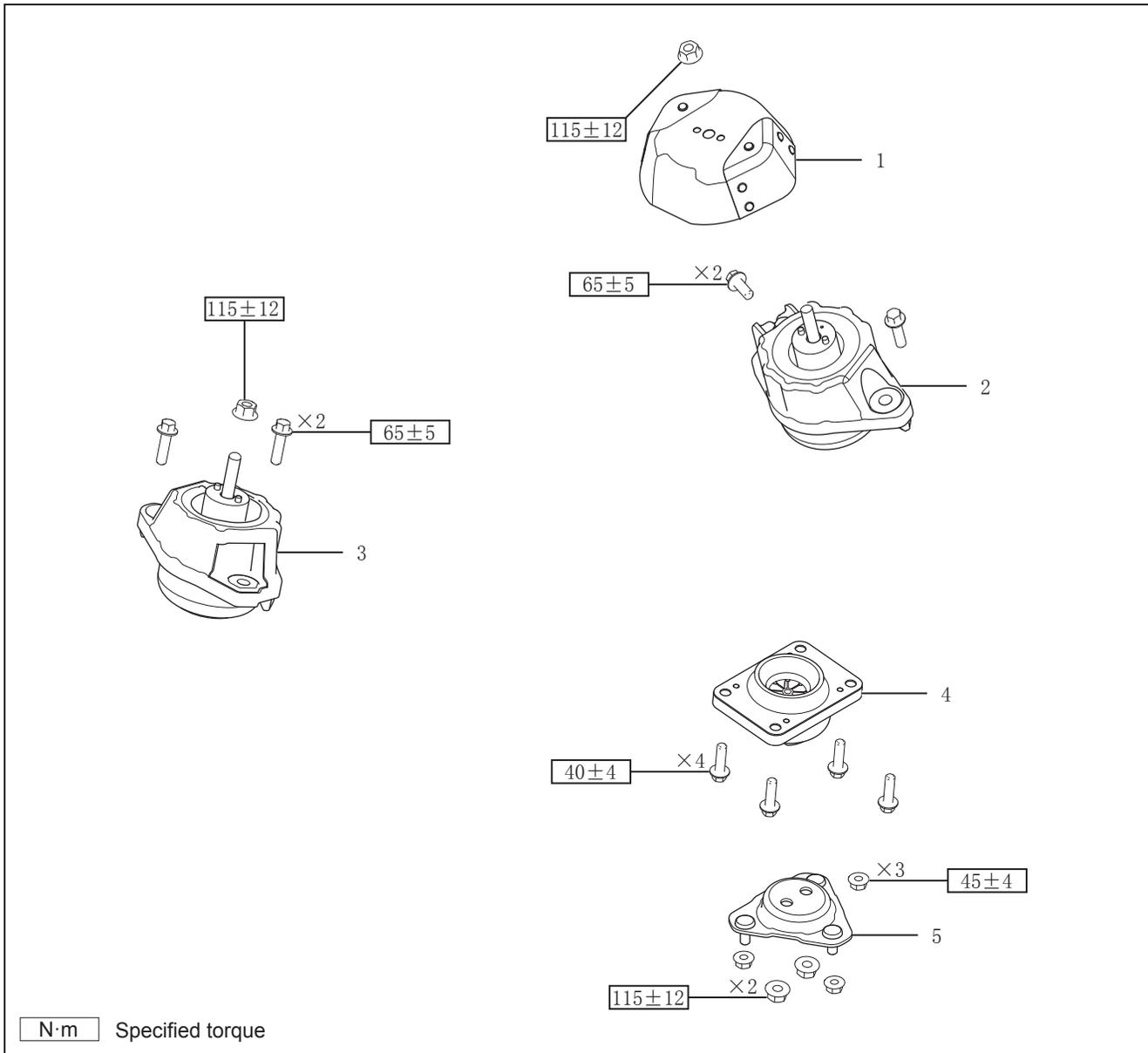
ENGINE MOUNT (GW4C20A VEHICLE MODEL)



- 1. Right engine mount thermal shroud
- 2. Right engine mount assembly
- 3. Left engine mount assembly

- 4. Transmission mount assembly
- 5. Transmission mount bracket

ENGINE MOUNT (GW4D20T VEHICLE MODEL)



1. Right engine mount thermal shroud
2. Right engine mount assembly
3. Left engine mount assembly

4. Transmission mount assembly
5. Transmission mount bracket

REPAIR PROCEDURE

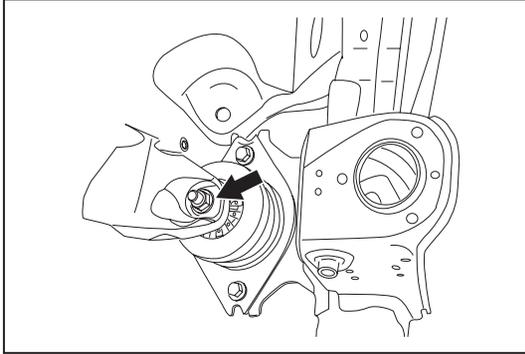
LEFT ENGINE MOUNT ASSEMBLY REMOVAL

1. **Open the engine hood and support power assembly properly**

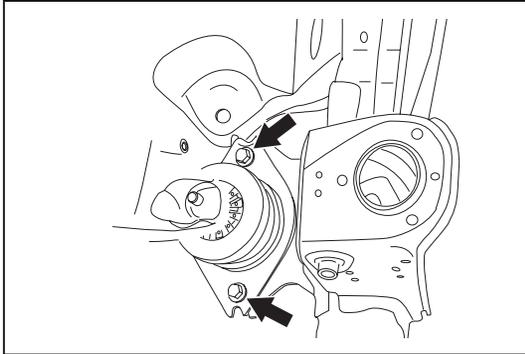
Suspend the power assembly using a crane, or support the it using a jack to place it in an appropriate position. At the same time, make sure that the power assembly is stable.

2. **Remove the left engine mount assembly**

- (a) Remove 1 nut.



- (b) Remove 2 bolts.



- (c) Remove the left engine mount assembly.

INSTALLATION

Installation is in the reverse order of removal.

RIGHT ENGINE MOUNT ASSEMBLY- (GW4C20 VEHICLE MODEL) REMOVAL

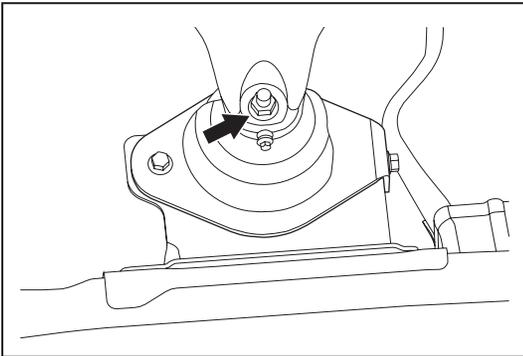
1. **Open the engine hood and support power assembly properly**
Suspend the power assembly using a crane, or support the it using a jack to place it in an appropriate position. At the same time, make sure that the power assembly is stable.
2. **Remove the air filter assembly**
3. **Remove the exhaust manifold thermal shroud**
4. **Remove the exhaust manifold, charger, three-way pre-catalytic converter**

Notice:

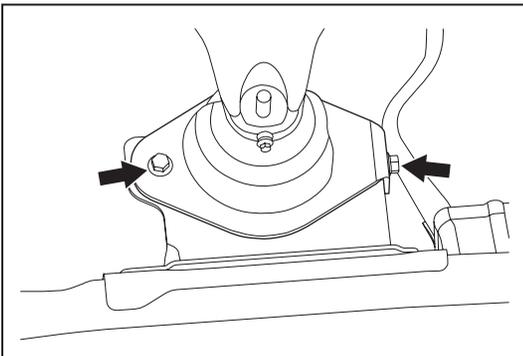
- Prevent the foreign matter dropping into the charger.
- The coolant will be discharged during the removal of water bolt, and received with a container.
- Pay attention to the cleanness of each component and make the dust control.
- Never missing the pressurization oil return tube gasket.

5. **Remove right engine mount assembly**

- (a) Remove 1 nut.



- (b) Remove 2 bolts, right engine mount thermal shroud and right engine mount assembly.



INSTALLATION

Installation is in the reverse order of removal.

RIGHT ENGINE MOUNT ASSEMBLY(GW-4C20A VEHICLE MODEL)

Attention:

- Do not remove any parts of the mount system 30 minutes before engine is turned off to avoid personal injury caused by hot parts.

REMOVAL

1. Lift up the engine hood while providing adequate support to the power assembly

Attention:

- Suspend the power assembly using a crane, or support the power assembly using a jack to place it in an appropriate position. At the same time, make sure that the power assembly is in a stable position.

2. Remove air filter assembly

3. Remove the exhaust manifold thermal shroud

4. Remove the exhaust manifold, charger and three-way pre-catalytic converter assembly

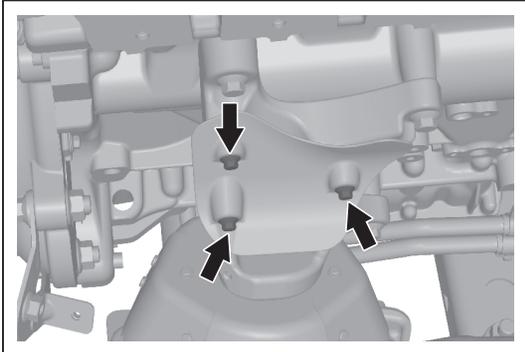
Attention:

- Prevent the foreign matter dropping into the charger.
- The coolant will be discharged during the removal of water bolt, and received with a container.
- Pay attention to the cleanness of each component and make the dust control.

5. Remove the thermal shroud of the right engine mount bracket

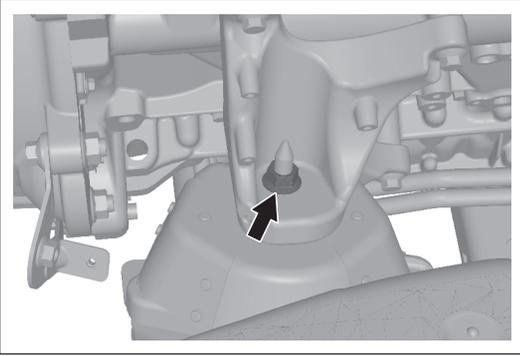
- (a) Remove 3 bolts.

- (b) Remove the thermal shroud of the right engine mount bracket.

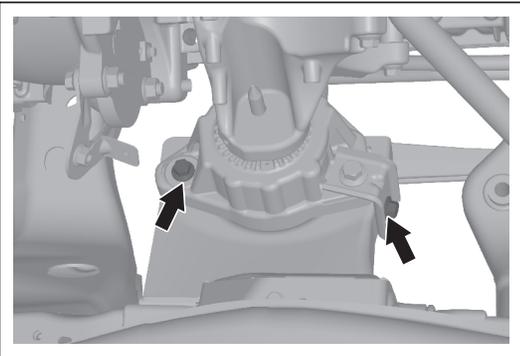


6. Remove the right engine mount assembly

- (a) Remove 1 nut.
- (b) Remove the right engine mount thermal shroud.



- (c) Remove 2 bolts.
- (d) Remove right engine mount assembly.

**INSTALLATION**

Installation follows the reverse order of removal.

RIGHT ENGINE MOUNT ASSEMBLY- (GW4D20T VEHICLE MODEL)

Attention:

- Do not remove any parts of the mount system 30 minutes before engine is turned off to avoid personal injury caused by hot parts.

REMOVAL

1. Lift up the engine hood while providing adequate support to the power assembly

Attention:

- Suspend the power assembly using a crane, or support the power assembly using a jack to place it in an appropriate position. At the same time, make sure that the power assembly is in a stable position.

2. Remove air filter assembly

3. Remove the exhaust manifold thermal shroud

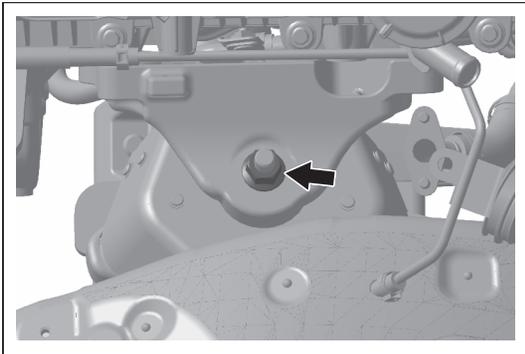
4. Remove the exhaust manifold, charger and catalytic converter assembly

Attention:

- Prevent the foreign matter dropping into the charger.
- The coolant will be discharged during the removal of water bolt, and received with a container.
- Pay attention to the cleanness of each component and make the dust control.

5. Remove the right engine mount assembly

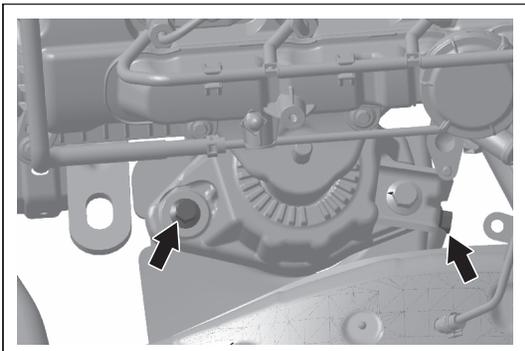
- (a) Remove 1 nut.



- (b) Remove the right engine mount thermal shroud.

- (c) Remove 2 bolts.

- (d) Remove right engine mount assembly.



INSTALLATION

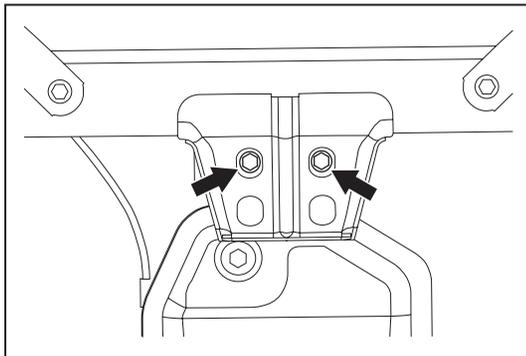
Installation follows the reverse order of removal.

TRANSMISSION MOUNT ASSEMBLY- (GW4C20 VEHICLE MODEL)

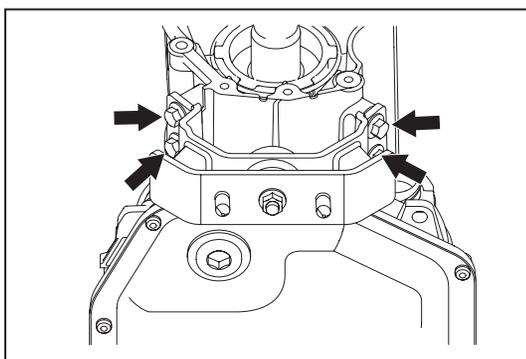
REMOVAL

1. Lift up the vehicle to an appropriate position
2. Support the power assembly properly
3. Remove the transmission mount assembly

(a) Remove the 2 nuts connecting the transmission mount and frame.



(b) Remove the 4 bolts connecting the transmission mount and transmission.



(c) Remove the transmission mount assembly.

INSTALLATION

Installation is in the reverse order of removal.

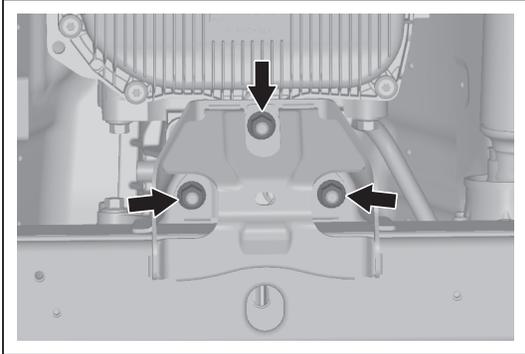
TRANSMISSION SUSPENSION ASSEMBLY (GW4C20A/GW4D20T VEHICLE MODEL)

Attention:

- Do not remove any parts of the suspension system 30 minutes before engine is turned off to avoid personal injury caused by hot parts.

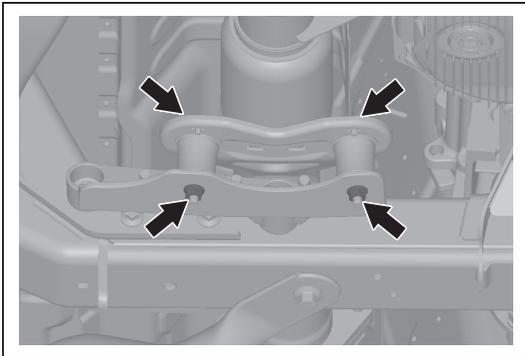
REMOVAL

- Lift the vehicle to a proper position
- Properly support the transmission assembly
- Remove 3 nuts connecting the transmission suspension bracket and the frame.



- Remove the rubber support assembly of the post-catalytic converter

- Remove 4 nuts.
- Remove the rubber support assembly of the post-catalytic converter.

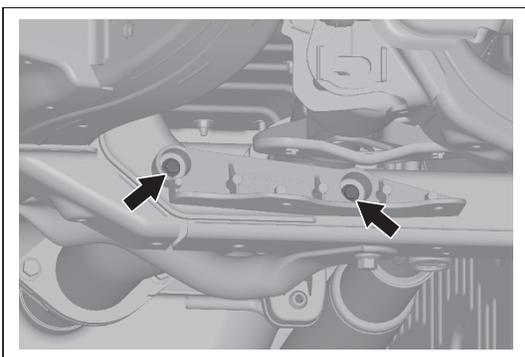


- Remove three-way post-catalytic converter mounting bracket [GW4C20A vehicle model]

- Remove 2 bolts.
- Remove three-way post-catalytic converter mounting bracket.

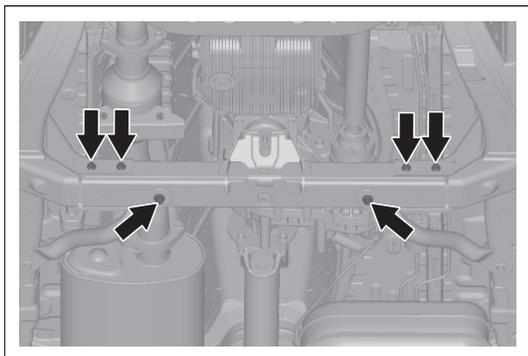
- Remove catalytic converter mounting bracket 2 [GW4D20T vehicle model]

- Remove 2 bolts.
- Remove catalytic converter mounting bracket 2.

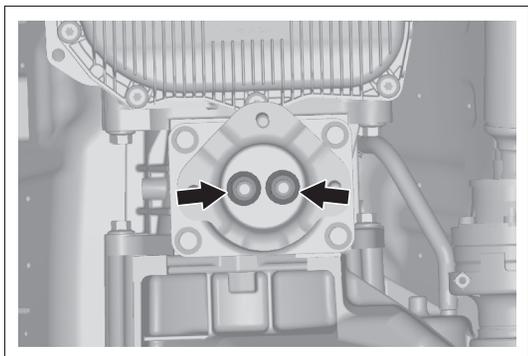


6. Properly support the transmission assembly and No.4 beam main body welding assembly**7. Remove No.4 beam main body welding assembly**

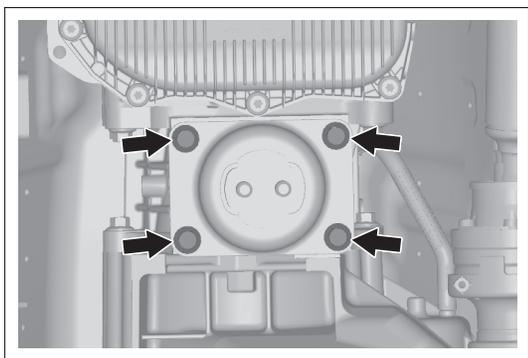
- (a) Remove 6 bolts.
- (b) Remove No.4 beam main body welding assembly.

**8. Remove the transmission suspension assembly.**

- (a) Remove 2 nuts connecting the transmission suspension and the transmission mount bracket.
- (b) Remove transmission suspension bracket.



- (c) Remove 4 bolts connecting the transmission mount and transfer case connection-housing.
- (d) Remove the transmission suspension assembly.

**INSTALLATION**

Installation follows the reverse order of removal.